



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3411-3**Job Sheet 187681****Part No:** D3411-3**Job Qty:** 80 ea**Part Name:** Washer**Part Weight:** 0 lbs**Status:** New**Priority:** Medium**Job Created:** 12/11/18**Job Tracking No:****Due Date:** 1/16/19**Created By:** Jesse White**Type:** SOLD**Description:****Note:** DWG REV A IPP A 05.10.19 New issue KJ/EC**Ship Via:****Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	80 Ea	1/16/19	1/16/19	0.00	0.00	Start Up Machining-2	mmc	JSD 19/1/18
100	Hardinge	80 pcs	1/16/19	1/16/19	0.00	4.51	Hardinge		" "
120	QC	80 pcs	1/16/19	1/16/19	0.00	0.00	QC8		J.A 19-01-18
130	Packaging	80 pcs	1/16/19	1/16/19	0.00	0.00	Packaging3-1	FPool	JAN 18 2019
140	QC21-SA	80 Ea	1/16/19	1/16/19	0.00	0.00	QC21		21 JAN 21 2019

Part Op **100** - Turn as per Folio FA591 Rev: _____ & Dwg D3411 Rev: _____ Deburr & Tumble as per Dwg D3411Descriptions: **120** - QC8- Inspect parts - second check**130** - LOACTION : FP001**140** - QC21- Final Inspection - Work Order Release**Job BOM**

Part / Item	Component Name	Quantity	Operation	Container
MDELINR1.000	Delrin Round Bar 1" Color: Black 1.25"	1.0880 ft (.0136 ea)	90-Start up Operation	5070039

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MDELINR1.000	1	11	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Washer	0.875inches $\pm$ 0.010	0.885 0.865		
2	Washer	0.203inches + 0.005 - 0.010	0.208 0.193		
3	Washer	0.063inches $\pm$ 0.010	0.073 0.053		

Plex 12/11/18 2:14 PM dart.white.jesse

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐		
Date : _____	Sequen _____	MRB (QSI042)		
Description Work Order		Completed By		
Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL.: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com DART AEROSPACE Container No: S145923 Part: D3411-3 Job No: 187681 Serial No/Batch: S145923 Revision: _____ Inspector: _____ Exp Date: _____ Instructions: Various STC's Date: 01/18/19		Lead hand / Supervisor		
		QC / QA Coordinator		
		Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Other/Details: _____		Broken/Damaged/Corros ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Low/Surge ☐ Feeding Program ☐ Crash Direction ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐